



Ultrasonic Corrosion / Erosion Monitoring System for Energy Assets

- Wireless
- Intrinsically Safe
- Non-Intrusive
- UT Based Sensors





Table of Contents

2

3

4

5

System Overview

Long Range Wireless

Models / Sensor Types

Field Deployments

webPIMSTM Data Management



microPIMS SYSTEMS





microPIMS Intrinsically Safe ATEX Zone 0 (CID1)

Sensors: Two models

- Conventional Ultrasonic thickness measurement technology
 - -40°F to 950°F (-40°C to 500°C)
- Over-the-air Wireless Sensor Communication
- Temp sensor for temperature-compensated measurements
- 2 D-Cell lithium battery | 15 years at one reading/day

900MHz LoRaWAN Wireless Network

- Long-range bi-directional communication
- Star topology | Point to point Sensor to gateway
- >1 mile (1.6Km) range | 5,000+ Sensors
- Back-end connectivity: Cellular | Ethernet

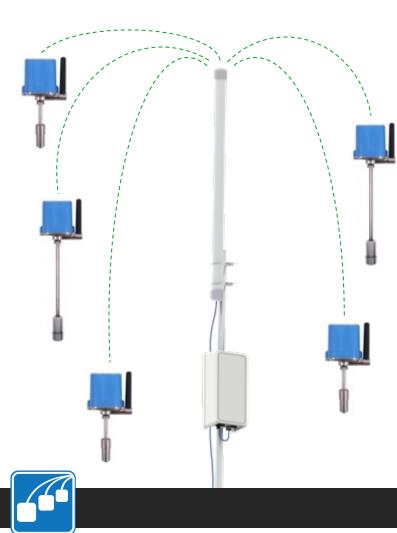
Data Management

- webPIMS
- Cloud | AWS
- On-Premise | In-the-fence Server
- Private LoRaWAN Networks





microPIMS Intrinsically Safe



N	letwork	Wi-HART	LoRaWAN
Te	echnology Concept	Operational	Informational
N	letwork Topology	Mesh	Star Point to point
R	adio Frequency (Interference)	2.4 GHz (as phone, Wifi, BlueTooth)	900 MHz (Region specific)
A	pplication	Process Control Bi-directional	Sensor data Uni-directional
R	esponse Time	Demand Fast Response Heavy Traffic	Less time critical Light Traffic
رک	ystem End Component	Vibration, Flow meters, Pressure Sensors, etc.	Wall-thickness, Temperature, etc.
SJ	ystem Performance	Performance affected by every node	Performance independent
Sj	ystem Expansion Scalable	Days to weeks Difficult: Adding node	Hours to days Simple: Adding sense
D	ata Purpose	DCS PLS Control	IoT Big data
P	ower Consumption	Always High Power: Scan/Upload/Standby for Data Relay	High power in scan/upload 99% sleep until next cycle
Se	ensor Battery Loading	Power consumption unpredictable Uneven loading	Even loading
B	attery	Custom battery ~\$400 (USD)	Standard D Size Battery ~\$20 (USD)

sensor

microPIMS Intrinsically Safe Single-Point, Long-Range (LoRaWAN) Wireless

Wireless Protocol LoRaWAN STAR network from sensor to gateway

Gateway & Antennae >1 mile (1.6 km) range with no repeaters needed*

Gateway Capacity 5,000+ sensors

Data Backhaul Cellular/Ethernet to cloud OR on-premise server

Sensor Battery Life 15+ years at 1-reading per day

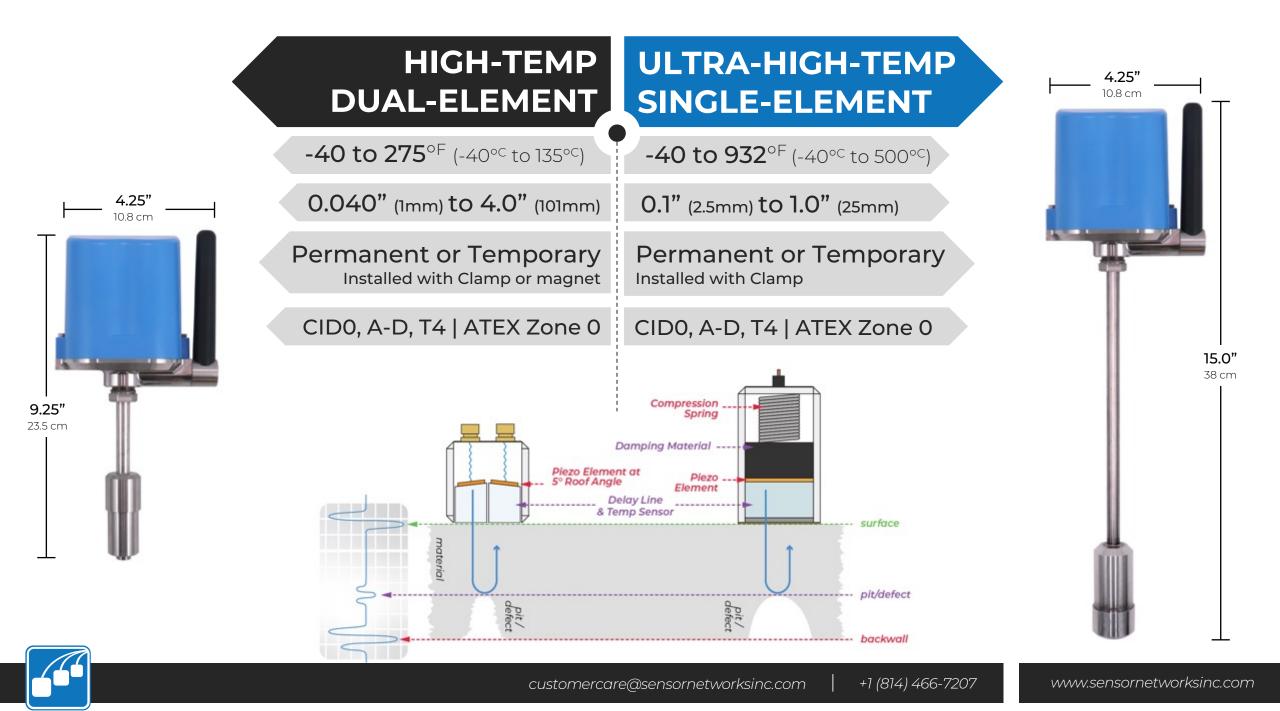


* Wireless range will vary by site depending on topography, antennae positioning & RF interference

ZOOMED IN VIEW







microPIMS SENSOR INSTALLATION





High Temp Band Clamp

Same probe holder for all sizes.

Different size bands and clamps for pipe sizes (1" to 36")



Magnetic Clamp

Large-dia. (>36") pipe to tanks & vessels

Optimal for temporary installation







DEPLOYMENT EXAMPLES





Dual-Element Sensors

Temporarily installed using magnetic bases on a vessel to monitor pitting

2"-dia. Pipe Installation

Ultra-high-temp unit installed using small diameter clamp





DATA MANAGEMENT & INTEGRATION

Cloud Based

Purchase hardware and subscription-based cloud software from SNI, no server or IT investment required



On-Premise

Purchase hardware, software, network server from SNI and have everything run on-premises

Private Network Integration

Purchase sensors/hardware only from SNI and integrate to your own LoRaWAN private network and server





Historian Integration Pull data from webPIMS Into historian

meridium

IDMS Management

Import data from selected dates in IDMS application



Excel Reporting

Export data from webPIMS and archive locally, report, trending, etc.

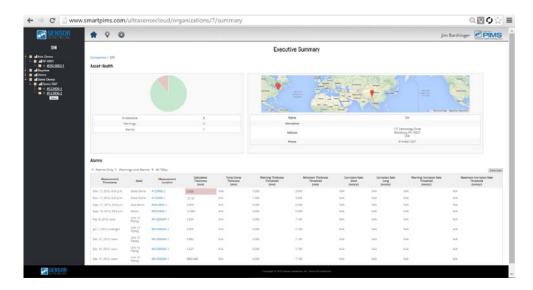


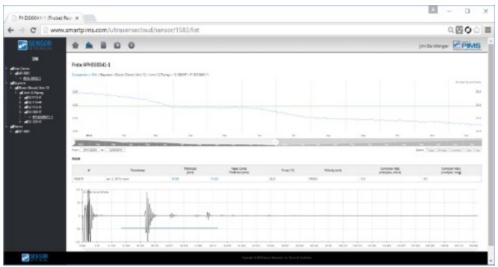
webPIMS SOFTWARE

Data Analytics | Trending | Reporting

webPIMS Corrosion Monitoring Software

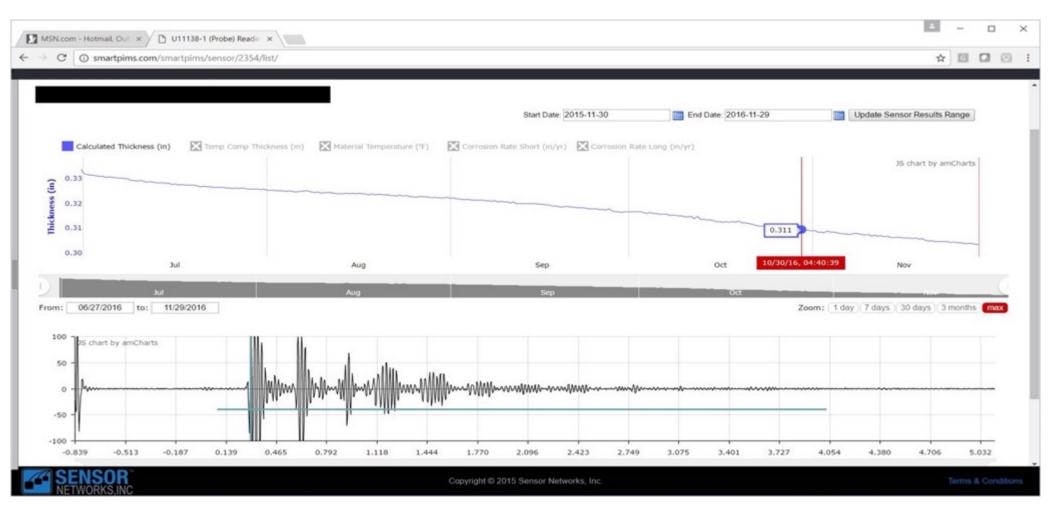
- Data Time, date, location, thickness, UT waveform, temperature
- Alarms & Warnings Min T and Max rate
- Corrosion-rate calculation
- Automated reporting and e-mail alerts
- Google Maps & GPS asset location







DATA ANALYTICS, TRENDING, & REPORTING





TIME-GATED CORROSION RATE MANAGEMENT

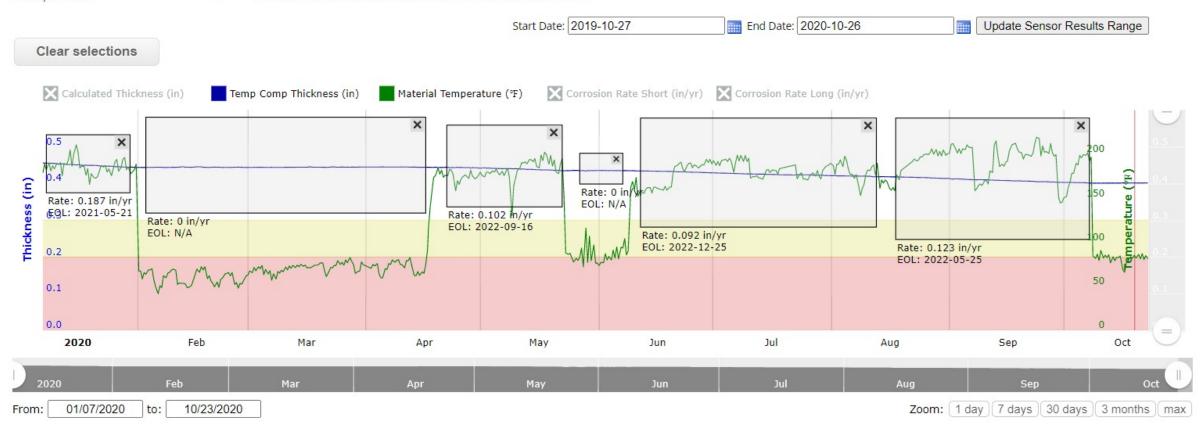
U1113J-4 (Probe) Readings smartP X	art ^p × +		– ø ×
← → ⊂ ŵ	(i) smartpims.com/smartpims/sensor/3883/list/		<u>↓</u> III\ 🗊 =
			Permanently installed monitoring system
Companies > 867 > 6E-905 > 6E-90 Clear selections	05 > U1113J-4	Start Date: 2018-01-24 End Date: 2019-01-24	Update Sensor Results Range
Calculated Thickness (In) Temp Com	P Thickness (In) Material Temperature ("F) Corrosion Rate Enort (In/yr) Corrosion Rate Long (In/yr)	Røte: 0. 145 In/yr EOL: 2019-03-19	X Rate: 0.011 in/yr BOL: 2022-06-21 X
0.55 Mar Apr	May Jun Jul Aug	Sep Oct Nov	Dec 2019
From: 02/28/2018 to: 01/24/2019	Marine Mari	MMM from MMMAN from More and an an	L day (7 days) 30 days (3 months) max



TEMPERATURE COMPENSATED THICKNESS

Companies >

> > VCM > DWG 61-535 CML 29 > U117PS > U117PS-1





12 COMPELLING REASONS TO USE microPIMS

- 1. Industry standard 900 MHz LoRaWAN industrial wireless connectivity
- 2. Star-network topology with >5,000 sensor nodes per gateway
- 3. 15-year battery life at 1 reading per day
- 4. Commercially available D-cell batteries
- 5. Two sensor types: standard temp dualelement and ultra-high temp delay line $-40^{\circ F} - 932^{\circ F}$ (-40°^C to 500°^C)
- 6. Material range: 0.040" (1mm) up to 4.0" (100 mm) with accuracy of 0.001" (0.025 mm)
- 7. Built in thermo-couple for temperaturecompensated thickness data

- 8. Fast and easy install ~15 mins with simple band straps for pipes and magnetic base for tanks & vessels
- 9. Permanently or temporarily installed
- 10. Sensors rated for ATEX Zone 0 Certification / Class 1, Div. 1 hazardous atmospheres
- Three data-management options: Cloud, private network or on-premise HW/SW solution Monthly subscription model available
- 12. Access to data is simple and secure for trending, analysis, export or reporting



20,000+ SENSORS INSTALLED ACROSS OVER 150 CUSTOMERS WORLDWIDE





customercare@sensornetworksinc.com +1 (814) 466-7207 www.sensornetworksinc.com



Control Date 02.09.2022



© 2022 Sensor Networks, Inc. All rights reserved. microPIMS® and Sensor Networks, Inc.® are registered trademarks of Sensor Networks, Inc. webPIMS™ is a trademark. LoRaWAN® is a registered trademark of the LoRa Alliance